

## Jobber Drills

### PRO-CUT Metric Jobber Drills

High Speed Steel • 118° Point

Cobalt • 135° Split Point

High Speed Steel - 118° Point

- Designed to perform satisfactorily under a wide variety of normal conditions
- Will work in a broad range of materials and in various types of drilling equipment, both machine and portable

Cobalt - 135° Split Point

- Designed for drilling in stainless steel, titanium and other high tensile strength materials
- Manufactured to NAS 907 Type J Aerospace standards



Size (mm)	Decimal Equiv.	Flute Length (in.)	OAL (in.)	High Speed Steel		Cobalt	
				Order No.	Price	Order No.	Price
6.1mm	.2402	2-3/4	4	AD50610	Price	AD55610	Price
6.2mm	.2441	2-3/4	4	AD50620	Price	AD55620	Price
6.25mm	.2461	2-3/4	4	AD50625	Price	AD55625	Price
6.3mm	.2480	2-3/4	4	AD50630	Price	AD55630	Price
6.4mm	.2520	2-7/8	4-1/8	AD50640	Price	AD55640	Price
6.5mm	.2559	2-7/8	4-1/8	AD50650	Price	AD55650	Price
6.6mm	.2598	2-7/8	4-1/8	AD50660	Price	AD55660	Price
6.7mm	.2638	2-7/8	4-1/8	AD50670	Price	AD55670	Price
6.75mm	.2657	2-7/8	4-1/8	AD50675	Price	AD55675	Price
6.8mm	.2677	2-7/8	4-1/8	AD50680	Price	AD55680	Price
6.9mm	.2717	2-7/8	4-1/8	AD50690	Price	AD55690	Price
7mm	.2756	2-7/8	4-1/8	AD50700	Price	AD55700	Price
7.1mm	.2795	2-15/16	4-1/4	AD50710	Price	AD55710	Price
7.2mm	.2835	2-15/16	4-1/4	AD50720	Price	AD55720	Price
7.25mm	.2854	2-15/16	4-1/4	-	-	AD55725	Price
7.3mm	.2874	2-15/16	4-1/4	AD50730	Price	AD55730	Price
7.4mm	.2913	3-1/16	4-3/8	AD50740	Price	AD55740	Price
7.5mm	.2953	3-1/16	4-3/8	AD50750	Price	AD55750	Price
7.6mm	.2992	3-1/16	4-3/8	AD50760	Price	-	-
7.7mm	.3031	3-3/16	4-1/2	AD50770	Price	AD55770	Price
7.75mm	.3051	3-3/16	4-1/2	AD50775	Price	AD55775	Price
7.8mm	.3071	3-3/16	4-1/2	AD50780	Price	AD55780	Price
7.9mm	.3110	3-3/16	4-1/2	AD50790	Price	AD55790	Price
8mm	.3150	3-3/16	4-1/2	AD50800	Price	AD55800	Price
8.1mm	.3189	3-5/16	4-5/8	AD50810	Price	AD55810	Price
8.2mm	.3228	3-5/16	4-5/8	AD50820	Price	AD55820	Price
8.25mm	.3248	3-5/16	4-5/8	AD50825	Price	AD55825	Price
8.3mm	.3268	3-5/16	4-5/8	AD50830	Price	AD55830	Price
8.4mm	.3307	3-7/16	4-3/4	AD50840	Price	AD55840	Price
8.5mm	.3346	3-7/16	4-3/4	AD50850	Price	AD55850	Price
8.6mm	.3386	3-7/16	4-3/4	AD50860	Price	AD55860	Price
8.7mm	.3425	3-7/16	4-3/4	AD50870	Price	AD55870	Price
8.75mm	.3445	3-7/16	4-3/4	AD50875	Price	AD55875	Price
8.8mm	.3465	3-1/2	4-7/8	AD50880	Price	AD55880	Price

Size (mm)	Decimal Equiv.	Flute Length (in.)	OAL (in.)	High Speed Steel		Cobalt	
				Order No.	Price	Order No.	Price
8.9mm	.3504	3-1/2	4-7/8	AD50890	Price	AD55890	Price
9mm	.3543	3-1/2	4-7/8	AD50900	Price	AD55900	Price
9.1mm	.3583	3-1/2	4-7/8	AD50910	Price	AD55910	Price
9.2mm	.3622	3-5/8	5	AD50920	Price	AD55920	Price
9.25mm	.3642	3-5/8	5	AD50925	Price	AD55925	Price
9.3mm	.3661	3-5/8	5	AD50930	Price	AD55930	Price
9.4mm	.3701	3-5/8	5	AD50940	Price	AD55940	Price
9.5mm	.3740	3-5/8	5	AD50950	Price	AD55950	Price
9.6mm	.3780	3-3/4	5-1/8	AD50960	Price	AD55960	Price
9.7mm	.3819	3-3/4	5-1/8	AD50970	Price	AD55970	Price
9.75mm	.3839	3-3/4	5-1/8	AD50975	Price	AD55975	Price
9.8mm	.3858	3-3/4	5-1/8	AD50980	Price	-	-
9.9mm	.3898	3-3/4	5-1/8	AD50990	Price	AD55990	Price
10mm	.3937	3-3/4	5-1/8	AD501000	Price	AD551000	Price
10.2mm	.4016	3-7/8	5-1/4	AD501020	Price	AD551020	Price
10.5mm	.4134	3-15/16	5-3/8	AD501050	Price	AD551050	Price
10.8mm	.4252	4-1/16	5-1/2	AD501080	Price	AD551080	Price
11mm	.4331	4-1/16	5-1/2	AD501100	Price	AD551100	Price
11.2mm	.4409	4-3/16	5-5/8	AD501120	Price	-	-
11.5mm	.4528	4-3/16	5-5/8	AD501150	Price	AD551150	Price
11.8mm	.4646	4-5/16	5-3/4	AD501180	Price	AD551180	Price
12mm	.4724	4-3/8	5-7/8	AD501200	Price	AD551200	Price
12.2mm	.4803	4-3/8	5-7/8	AD501220	Price	AD551220	Price
12.5mm	.4921	4-1/2	6	AD501250	Price	AD551250	Price
13mm	.5118	4-1/2	6	AD501300	Price	AD551300	Price
13.5mm	.5315	4-13/16	6-5/8	AD501350	Price	-	-
14mm	.5512	4-13/16	6-5/8	AD501400	Price	-	-
14.5mm	.5709	4-13/16	6-5/8	AD501450	Price	-	-
15mm	.5906	5-3/16	7-1/8	AD501500	Price	-	-
15.5mm	.6102	5-3/16	7-1/8	AD501550	Price	-	-
16mm	.6299	5-3/16	7-1/8	AD501600	Price	-	-
16.5mm	.6496	5-3/16	7-1/8	AD501650	Price	-	-
17mm	.6693	5-5/8	7-5/8	AD501700	Price	-	-
17.5mm	.6890	5-5/8	7-5/8	AD501750	Price	-	-



### Huot Metric Folding Indexes

- Drills not included

Size Range	Order No.	Price
1 to 10mm x 0.5mm	AP534019	Price
1 to 13mm x 0.5mm	AP534025	Price
1 to 6mm x 0.5mm	AP534011	Price
1 to 7mm x 0.5mm	AP534013	Price

### PRO-CUT Metric HSS Jobber Drill Sets with Steel Indexes • Ground from Solid M-2 Bright Finish



Set Range	Finish	Order No.	Price
1mm - 13mm by .5mm	Bright Finish	AP50EC2AH	Price
1mm - 13mm by .5mm	Surface Treated	AP50EC2AHB	Price

A16