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Technical Data Sheet

Permatex® High Tack™ Spray-A-Gasket® Sealant

AAM Revised 12/15

PRODUCT DESCRIPTION

Permatex® High Tack™ Spray-A-Gasket® Sealant is an aerosol product formulated as a sealant that dries quickly to a highly tacky film. The product was specifically designed to hold the heaviest gaskets in place during assembly.

PRODUCT BENEFITS

- Dries fast to a highly tacky, elastomeric film
- Remains tacky indefinitely - can be applied in advance for convenience in assembly
- Highly resistant to automotive fuels and oils
- Sensor safe
- Temperature Range -65°F to 500°F

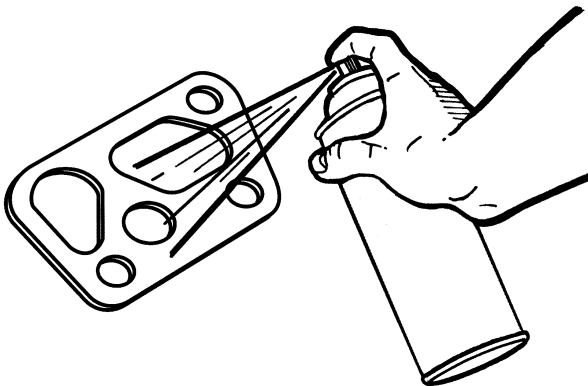
TYPICAL APPLICATIONS

Bond and seal any type of cut gasket including:

- Rubber
- Cork
- Felt
- Paper
- Metal

DIRECTIONS FOR USE

1. Provide adequate ventilation.
2. Surfaces should be free of oil, dirt and grease.
3. Mask areas that should not be coated.
4. Shake can with ball agitator for one minute. For best results, aerosol can should be at room temperature before spraying.
5. Holding can 8 to 10 inches from the surface to be coated, press the nozzle and spray the product uniformly. Apply to flange surfaces and both sides of the gasket and the bolt threads. Avoid overspray. For best coverage, 2 to 3 light coats are required.



6. Wait for the solvent to evaporate before assembly. The product can be applied in advance and still remain tacky when assembled.

Note: Aerosol product will coat 10 to 12 standard valve covers, 3 coats per side.

For Cleanup

1. Turn can upside-down and spray to clear nozzle.
2. Clean hands with Permatex® brand hand cleaners.

PROPERTIES OF MATERIAL

	Typical Value
Chemical Type	Vinyl acetate
Appearance	Red film
Odor	Solvent
Flash Point	Aerosol, contents under pressure, consult MSDS
NFPA 704 Flammability Rating	4 (Highly Flammable)

GENERAL INFORMATION

This product is not recommended for use in pure oxygen and/or oxygen rich systems and should not be selected as a sealant for chlorine or other strong oxidizing materials.

For safe handling information on this product, consult the Material Safety Data Sheet, (MSDS).

ORDERING INFORMATION

Part Number	Container Size
80064 (99GA)	6 oz. aerosol can
80065 (99MA)	12 oz. aerosol can

STORAGE

Products shall be ideally stored in a cool, dry location in unopened containers at a temperature between 8° and 28°C (46° and 82°F) unless otherwise labeled. Optimal storage is at the lower half of this temperature range.

NOTE

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