



Black & Gold Jobber Drills - HEAVY DUTY - M2 HSS

Part #	Size	Dec.	OAL	Flute	Qty.	Part #	Size	Dec.	OAL	Flute	Qty.
206US0464	1/16"	.0625	1-7/8"	7/8"	12	206US1964	19/64"	.2969	4-3/8"	3-1/16"	12
206US0564	5/64"	.0781	2"	1"	12	206US2064	5/16"	.3125	4-1/2"	3-3/16"	12
206US0664	3/32"	.0938	2-1/4"	1-1/4"	12	206US2164	21/64"	.3281	4-5/8"	3-5/16"	6
206US0764	7/64"	.1094	2-5/8"	1-1/2"	12	206US2264	11/32"	.3438	4-3/4"	3-7/16"	6
206US0864	1/8"	.1250	2-3/4"	1-5/8"	12	206US2364	23/64"	.3594	4-7/8"	3-1/2"	6
206US0964	9/64"	.1406	2-7/8"	1-3/4"	12	206US2464	3/8"	.3750	5"	3-5/8"	6
206US1064	5/32"	.1562	3-1/8"	2"	12	206US2564	25/64"	.3906	5-1/8"	3-3/4"	6
206US1164	11/64"	.1719	3-1/4"	2-1/8"	12	206US2664	13/32"	.4062	5-1/4"	3-7/8"	6
206US1264	3/16"	.1875	3-1/2"	2-5/16"	12	206US2764	27/64"	.4219	5-3/8"	3-15/16"	6
206US1364	13/64"	.2031	3-5/8"	2-7/16"	12	206US2864	7/16"	.4375	5-1/2"	4-1/16"	6
206US1464	7/32"	.2188	3-3/4"	2-1/2"	12	206US2964	29/64"	.4531	5-5/8"	4-3/16"	6
206US1564	15/64"	.2344	3-7/8"	2-5/8"	12	206US3064	15/32"	.4688	5-3/4"	4-5/16"	6
206US1664	1/4"	.2500	4"	2-3/4"	12	206US3164	31/64"	.4844	5-7/8"	4-3/8"	6
206US1764	17/64"	.2656	4-1/8"	2-7/8"	12	206US3264	1/2"	.5000	6"	4-1/2"	6
206US1864	9/32"	.2812	4-1/4"	2-15/16"	12						

Black & Gold



- ◆ Jobber Length
- ◆ 135° Split Point
- ◆ Ground Flute
- ◆ Straight Shank
- ◆ Heavy Duty Web
- ◆ Black & Gold Finish
- ◆ M2 HSS



Black & Gold Wire Gauge Drills - HEAVY DUTY - M2 HSS

Part #	Size	Dec.	OAL	Flute	Qty.	Part #	Size	Dec.	OAL	Flute	Qty.
207US-01	1	.2280	3-7/8"	2-5/8"	12	207US-31	31	.1200	2-3/4"	1-5/8"	12
207US-02	2	.2210	3-7/8"	2-5/8"	12	207US-32	32	.1160	2-3/4"	1-5/8"	12
207US-03	3	.2130	3-3/4"	2-1/2"	12	207US-33	33	.1130	2-5/8"	1-1/2"	12
207US-04	4	.2090	3-3/4"	2-1/2"	12	207US-34	34	.1110	2-5/8"	1-1/2"	12
207US-05	5	.2055	3-3/4"	2-1/2"	12	207US-35	35	.1100	2-5/8"	1-1/2"	12
207US-06	6	.2040	3-3/4"	2-1/2"	12	207US-36	36	.1065	2-1/2"	1-7/16"	12
207US-07	7	.2010	3-5/8"	2-7/16"	12	207US-37	37	.1040	2-1/2"	1-7/16"	12
207US-08	8	.1990	3-5/8"	2-7/16"	12	207US-38	38	.1015	2-1/2"	1-7/16"	12
207US-09	9	.1960	3-5/8"	2-7/16"	12	207US-39	39	.0995	2-3/8"	1-3/8"	12
207US-10	10	.1935	3-5/8"	2-7/16"	12	207US-40	40	.0980	2-3/8"	1-3/8"	12
207US-11	11	.1910	3-1/2"	2-5/16"	12	207US-41	41	.0960	2-3/8"	1-3/8"	12
207US-12	12	.1890	3-1/2"	2-5/16"	12	207US-42	42	.0935	2-1/4"	1-1/4"	12
207US-13	13	.1850	3-1/2"	2-5/16"	12	207US-43	43	.0890	2-1/4"	1-1/4"	12
207US-14	14	.1820	3-3/8"	2-3/16"	12	207US-44	44	.0860	2-1/8"	1-1/8"	12
207US-15	15	.1800	3-3/8"	2-3/16"	12	207US-45	45	.0820	2-1/8"	1-1/8"	12
207US-16	16	.1770	3-3/8"	2-3/16"	12	207US-46	46	.0810	2-1/8"	1-1/8"	12
207US-17	17	.1730	3-3/8"	2-3/16"	12	207US-47	47	.0785	2"	1"	12
207US-18	18	.1695	3-1/4"	2-1/8"	12	207US-48	48	.0760	2"	1"	12
207US-19	19	.1660	3-1/4"	2-1/8"	12	207US-49	49	.0730	2"	1"	12
207US-20	20	.1610	3-1/4"	2-1/8"	12	207US-50	50	.0700	2"	1"	12
207US-21	21	.1590	3-1/4"	2-1/8"	12	207US-51	51	.0670	2"	1"	12
207US-22	22	.1570	3-1/8"	2"	12	207US-52	52	.0635	1-7/8"	7/8"	12
207US-23	23	.1540	3-1/8"	2"	12	207US-53	53	.0595	1-7/8"	7/8"	12
207US-24	24	.1520	3-1/8"	2"	12	207US-54	54	.0550	1-7/8"	7/8"	12
207US-25	25	.1495	3"	1-7/8"	12	207US-55	55	.0520	1-7/8"	7/8"	12
207US-26	26	.1470	3"	1-7/8"	12	207US-56	56	.0465	1-3/4"	3/4"	12
207US-27	27	.1440	3"	1-7/8"	12	207US-57	57	.0430	1-3/4"	3/4"	12
207US-28	28	.1405	2-7/8"	1-3/4"	12	207US-58	58	.0420	1-5/8"	11/16"	12
207US-29	29	.1360	2-7/8"	1-3/4"	12	207US-59	59	.0410	1-5/8"	11/16"	12
207US-30	30	.1285	2-3/4"	1-5/8"	12	207US-60	60	.0400	1-5/8"	11/16"	12



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- ◆ Ground Flute
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NOTE:
SIZES 40 → 60
HAVE NO
SPLIT POINT.