

12" Long Boy - HSS

Part #	Size	Dec.	OAL	Flute	Qty.
216HS0864	1/8"	.1250	12"	9"	1
216HS1264	3/16"	.1875	12"	9"	1
216HS1464	7/32"	.2188	12"	9"	1
216HS1664	1/4"	.2500	12"	9"	1
216HS1864	9/32"	.2812	12"	9"	1
216HS2064	5/16"	.3125	12"	9"	1
216HS2464	3/8"	.3750	12"	9"	1
216HS2864	7/16"	.4375	12"	9"	1
216HS3264	1/2"	.5000	12"	9"	1
216HS3664	9/16"	.5625	12"	9"	1
216HS4064	5/8"	.6250	12"	9"	1
216HS4464	11/16"	.6875	12"	9"	1
216HS4864	3/4"	.7500	12"	9"	1
216HS5264	13/16"	.8125	12"	9"	1
216HS5664	7/8"	.8750	12"	9"	1
216HS6064	15/16"	.9375	12"	9"	1
216HS6464	1"	1.000	12"	9"	1
216HS7264	1-1/8"	1.1250	12"	9"	1



118° POINT



Mild Steel Aluminum Wood

- ◆ M2 HSS
- ◆ Straight Shank To 1/2", Then Reduced
- ◆ Sharp Cutting Edge To Drill In Many Different Materials



- ⊙ Precision point angle for effective penetration through steel and wood.
- ⊙ Extra length flute with continuous cutting edges for drilling deep holes and fast chip removal.
- ⊙ Reduced shank fits all drill motors with 1/2" chucks.
- ⊙ Non-slip grips prevent the bit from spinning in the chuck.

18" Long Boy - HSS

Part #	Size	Dec.	OAL	Flute	Qty.
217HS1664	1/4"	.2500	18"	14"	1
217HS2064	5/16"	.3125	18"	14"	1
217HS2464	3/8"	.3750	18"	14"	1
217HS3064	15/32"	.4688	18"	14"	1
217HS3264	1/2"	.5000	18"	14"	1
217HS4064	5/8"	.6250	18"	14"	1
217HS4864	3/4"	.7500	18"	14"	1



Brad Point Wood Drill

Part #	Size	OAL	Shank	Qty.
309BP0864	1/8"	2-1/2"	1/8"	1
309BP1064	5/32"	3-1/8"	5/32"	1
309BP1264	3/16"	3-3/8"	3/16"	1
309BP1664	1/4"	4"	1/4"	1
309BP2064	5/16"	4-5/8"	5/16"	1
309BP2464	3/8"	4-7/8"	3/8"	1
309BP2864	7/16"	5-1/2"	3/8"	1
309BP3264	1/2"	6"	3/8"	1
309BP4064	5/8"	7"	3/8"	1
309BP4864	3/4"	7-3/4"	3/8"	1
309BP5664	7/8"	8-1/8"	3/8"	1
309BP6464	1"	8-1/2"	3/8"	1



Great For Acrylics!



Wood Fiberboard Plastics

- ◆ Precision Ground Flute
- ◆ Center Spur
- ◆ Two Shoulder Cutting Spurs
- ◆ Industrial Quality

Part # 309BP007
7 Pc. Set Woodworking
 1/8" - 3/16" - 1/4" - 5/16" - 3/8" -
 7/16" - 1/2"

