



# THE INDUSTRY LEADER

## Over 90 Years Strong





# ////////// BUILDING AMERICA //////////

## SINCE 1862

Since the day we invented the knockout in 1928, we've made it our mission to build for the world's expert tradespeople. For decades, our manufacturing plant in Rockford, IL has been building the widest range of high-quality hole-making products for trade professionals. Greenlee knockouts are known as industry-leading products that allow professionals like you to complete any job more quickly and reliably. As the industry evolves and technology advances, we continue our 90-year legacy of providing optimal knockout solutions.

## NEXT GENERATION OF KNOCKOUTS

- Punch up to 10-gauge mild steel or 12-gauge stainless steel. Also punches aluminum, brass, copper fiberglass and plastics.
- Slug-Buster® punch profile splits slugs for easy slug removal
- Knurled edge on punches for better grip
- New die design optimized for widest range of materials and drivers
- Taller die—no spacers required
- Laser marking for quick part identification
- Die alignment markings for improved punching accuracy
- Easy threading – draw studs with “dog-point” tip helps eliminate cross threading. Hex key access for easy removal from tool
- No sleeves required



Interested in using your existing Greenlee knockout driver with the new knockouts? Upgrade your knockouts and case to fit your driver.

### KNOCKOUT UPGRADE SETS

| CAT. NO. | UPC NO.      | DESCRIPTION                                                |
|----------|--------------|------------------------------------------------------------|
| KCC4-LS  | 783310088028 | Slug-Buster® 1/2" to 4" for Battery-Hydraulic Drivers      |
| KCC2-LS  | 783310088004 | Slug-Buster® 1/2" to 2" for Battery-Hydraulic Drivers      |
| KCC4-767 | 783310088011 | Slug-Buster® 1/2" to 4" for Ram and Hand Pump              |
| KCC2-767 | 783310087991 | Slug-Buster® 1/2" to 2" for Ram and Hand Pump              |
| KCC2-QD  | 783310087984 | Slug-Buster® 1/2" to 2" for Quick Draw® and Quick Draw® 90 |





## 7-TON AND 11-TON BATTERY-HYDRAULIC DRIVERS

Compact, fast, and powerful battery-hydraulic knockout drivers capable of punching up to 4-inch conduit sized holes in mild steel, stainless steel, aluminum, brass, copper, fiberglass and plastics.



### 7-TON

#### 7-TON PUNCHING FORCE

Punch up to:  
4" conduit up to 12 ga mild steel  
3" conduit up to 10 ga mild steel  
2" conduit up to 12 ga stainless steel



#### AUTO-STOP FEATURE

Detects punch completion and automatically stops, helping to prevent damage to knockout parts

LS50L2



### 11-TON

#### 11-TON PUNCHING FORCE

Punch up to:  
4" conduit up to 10 ga mild steel  
4" conduit up to 10 ga stainless steel



#### PATENT-PENDING AUTO-RETRACT TECHNOLOGY

Pressure-sensing technology accurately detects punch completion and automatically retracts the ram, helping to prevent damage to knockout parts

LS100X Intelli-PUNCH™



#### 360° ROTATING HEAD

Rugged patent-pending swivel design to easily punch at any angle



#### RUGGED NECK

Increased durability and life of tool



#### TIMESAVER

Punch faster, with a maximum cycle time of 8 seconds



#### COMPACT, ERGONOMIC DESIGN

Provides easy one-handed operation and an ergonomic tapered grip



#### COMPATIBILITY

Works with all Greenlee knockouts and other major brands designed for use with a hydraulic tool. Same draw studs used with the Intelli-PUNCH, LS50 and 746 ram



#### BATTERY PLATFORM

Powerful long-lasting Makita® 18V Li-Ion battery, quickly charges in 30 minutes



#### i-press® SOFTWARE

Monitor tool performance and set service intervals via i-press Bluetooth® communication. LS50 compatible with Gator Eye® desktop software.

*Bluetooth is a registered trademark of BLUETOOTH SIG, INC.*



LS50L11B4

**LS50 7-TON BATTERY-HYDRAULIC KNOCKOUT KITS**

| CAT. NO.  | UPC NO.      | DESCRIPTION                                    |
|-----------|--------------|------------------------------------------------|
| LS50L11B4 | 783310037743 | Slug-Buster® 1/2" to 4" Conduit                |
| LS50L11B  | 783310049562 | Slug-Buster® 1/2" to 2" Conduit                |
| LS50L11A  | 783310049517 | Driver, Draw Studs, Battery, Charger, and Case |
| LS50LB    | 783310011316 | Driver and Case Only                           |
| LS50L2    | 783310088042 | Driver Only                                    |



LS100X11SB4

**Intelli-PUNCH™ 11-TON BATTERY-HYDRAULIC KNOCKOUT KITS**

| CAT. NO.     | UPC NO.      | DESCRIPTION                                     |
|--------------|--------------|-------------------------------------------------|
| LS100X11SB4  | 783310064848 | Slug-Buster® 1/2" to 4"                         |
| LS100X11SB4X | 783310064855 | Slug-Buster® 1/2" to 3" and 4"                  |
| LS100X11SB   | 783310064831 | Slug-Buster® 1/2" to 2"                         |
| LS100X11A    | 783310064824 | Driver, Draw Studs, Batteries, Charger and Case |
| LS100XB      | 783310064817 | Driver and Case Only                            |
| LS100X       | 783310088059 | Driver Only                                     |



Fits Greenlee LS50L2 or LS100X tool,  
two batteries and a charger

KCC4-LS

**KNOCKOUT UPGRADE SETS FOR BATTERY-HYDRAULIC DRIVERS**

| CAT. NO. | UPC NO.      | DESCRIPTION             |
|----------|--------------|-------------------------|
| KCC4-LS  | 783310088028 | Slug-Buster® 1/2" to 4" |
| KCC2-LS  | 783310088004 | Slug-Buster® 1/2" to 2" |

**DRAW STUDS FOR BATTERY-HYDRAULIC DRIVERS**

| CAT. NO.  | UPC NO.      | DESCRIPTION                                                        |
|-----------|--------------|--------------------------------------------------------------------|
| DSH-7/16  | 783310090632 | 7/16" Hydraulic Draw Stud for 1/2" Conduit Size Knockouts          |
| DSH-3/4   | 783310090663 | 3/4" Hydraulic Draw Stud for 3/4" to 2" Conduit Size Knockouts     |
| DSH-1-1/8 | 783310090670 | 1-1/8" Hydraulic Draw Stud for 2-1/2" to 4" Conduit Size Knockouts |



7304

**LARGE DIAMETER KNOCKOUT EXPANSION SET**

| CAT. NO. | UPC NO.      | DESCRIPTION                              |
|----------|--------------|------------------------------------------|
| 7304     | 783310028154 | Standard Round 2-1/2", 3", 3-1/2" and 4" |



## 11-TON MANUAL-HYDRAULIC DRIVERS

The compact design with 11 tons of punching force is capable of punching up to 4" conduit size holes in 10-gauge mild steel and 12-gauge stainless steel; also punches aluminum, brass, copper, fiberglass and plastics. The hand pump and foot pump options allow for a variety of operation orientations.



### 11-TON HYDRAULIC KNOCKOUT KITS WITH HAND PUMP

| CAT. NO. | UPC NO.      | DESCRIPTION                                    |
|----------|--------------|------------------------------------------------|
| 7310SB   | 783310343615 | Slug-Buster® 1/2" to 4"                        |
| 7310     | 783310159100 | Standard Round 1/2" to 4"                      |
| 7309SB   | 783310088325 | Slug-Buster® 1/2", 3" and 4"                   |
| 7309     | 783310088318 | Standard Round 1/2", 3" and 4"                 |
| 7306SB   | 783310343608 | Slug-Buster® 1/2" to 2"                        |
| 7306     | 783310159094 | Standard Round 1/2" to 2"                      |
| 7646     | 783310159063 | Ram/Hand Pump Group, Draw Studs, and Case Only |

### 11-TON HYDRAULIC KNOCKOUT KITS WITH FOOT PUMP

| CAT. NO. | UPC NO.      | DESCRIPTION                                    |
|----------|--------------|------------------------------------------------|
| 7610SB   | 783310071747 | Slug-Buster® 1/2" to 4"                        |
| 7606SB   | 783310071730 | Slug-Buster® 1/2" to 2"                        |
| 7625     | 783310250975 | Ram/Foot Pump Group, Draw Studs, and Case Only |



Fits Greenlee 746A Ram  
and 767 Hand Pump

KCC4-767



#### KNOCKOUT UPGRADE SETS FOR RAM AND HAND PUMP

| CAT. NO. | UPC NO.      | DESCRIPTION                     |
|----------|--------------|---------------------------------|
| KCC4-767 | 783310088011 | Slug-Buster® 1/2" to 4" Conduit |
| KCC2-767 | 783310087991 | Slug-Buster® 1/2" to 2" Conduit |

#### LARGE DIAMETER KNOCKOUT EXPANSION SET

| CAT. NO. | UPC NO.      | DESCRIPTION                              |
|----------|--------------|------------------------------------------|
| 7304     | 783310028154 | Standard Round 2-1/2", 3", 3-1/2" and 4" |

#### DRAW STUDS FOR RAM AND PUMP DRIVERS

| CAT. NO.  | UPC NO.      | DESCRIPTION                                                        |
|-----------|--------------|--------------------------------------------------------------------|
| DSH-7/16  | 783310090632 | 7/16" Hydraulic Draw Stud for 1/2" Conduit Size Knockouts          |
| DSH-3/4   | 783310090663 | 3/4" Hydraulic Draw Stud for 3/4" to 2" Conduit Size Knockouts     |
| DSH-1-1/8 | 783310090670 | 1-1/8" Hydraulic Draw Stud for 2-1/2" to 4" Conduit Size Knockouts |





## 8-TON MANUAL-HYDRAULIC DRIVERS

The compact design delivers 8 tons of punching force for portability and fast, easy one-person operation. Punch 1/2" to 2" conduit size holes in up to 10-gauge mild steel and 12-gauge stainless steel; also cuts aluminum, brass, copper, fiberglass and plastics. Available in three driver orientations.



### Quick Draw 90°

- 180° Rotating Head—Right angle driver head rotates over 180° for maneuverability in tight work areas

### QUICK DRAW 90° 8-TON HYDRAULIC KNOCKOUT KITS

| CAT. NO. | UPC NO.      | DESCRIPTION                       |
|----------|--------------|-----------------------------------|
| 7906SB   | 783310343004 | Slug-Buster® 1/2" to 2"           |
| 7904SB   | 783310337942 | Driver, Draw Studs, and Case Only |

### Quick Draw®

- Fast, straight-on punching



7806SB

### Quick Draw Flex®

- Flex head allows for maximum flexibility in tight working areas



7906SB

#### QUICK DRAW® 8-TON HYDRAULIC KNOCKOUT KITS

| CAT. NO. | UPC NO.      | DESCRIPTION                       |
|----------|--------------|-----------------------------------|
| 7806SB   | 783310342939 | Slug-Buster® 1/2" to 2"           |
| 7804SB   | 783310342922 | Driver, Draw Studs, and Case Only |

#### QUICK DRAW FLEX® 8-TON HYDRAULIC KNOCKOUT KITS

| CAT. NO. | UPC NO.      | DESCRIPTION                       |
|----------|--------------|-----------------------------------|
| 7706SB   | 783310104766 | Slug-Buster® 1/2" to 2"           |
| 7704SB   | 783310104759 | Driver, Draw Studs, and Case Only |


Fits Greenlee Quick Draw®  
or Quick Draw 90° Driver

KCC2-QD

#### KNOCKOUT UPGRADE SETS FOR QUICK DRAW DRIVERS

| CAT. NO. | UPC NO.      | DESCRIPTION                     |
|----------|--------------|---------------------------------|
| KCC2-QD  | 783310087984 | Slug-Buster® 1/2" to 2" Conduit |

#### DRAW STUDS FOR ALL QUICK DRAW DRIVERS

| CAT. NO.  | UPC NO.      | DESCRIPTION                                                          |
|-----------|--------------|----------------------------------------------------------------------|
| DSH-S7/16 | 783310090649 | 7/16" Short Hydraulic Draw Stud for 1/2" Conduit Size Knockouts      |
| DSH-S3/4  | 783310090656 | 3/4" Short Hydraulic Draw Stud for 3/4" to 2" Conduit Size Knockouts |



## RATCHET KITS AND MANUAL SETS

New and improved high-leverage wrench with five-degree ratcheting mechanism provides versatility and accessibility in tight spaces. The long, over-mold handle offers greater leverage, comfort and grip. Punch 1/2" to 2" conduit size holes in 10-gauge mild steel; also punches aluminum, brass, copper, fiberglass and plastics.



### RATCHET WRENCH KITS

| CAT. NO. | UPC NO.      | DESCRIPTION                             |
|----------|--------------|-----------------------------------------|
| 7238SB   | 783310347576 | Slug-Buster® 1/2" to 2"                 |
| 7240SB   | 783310028604 | Slug-Buster® 1/2", 3/4" Conduit, 30.5mm |

New High-Leverage Ratchet Wrench



### MANUAL KNOCKOUT SETS

| CAT. NO. | UPC NO.      | DESCRIPTION                           |
|----------|--------------|---------------------------------------|
| 7237BB   | 783310320142 | Slug-Buster® 1-1/2" to 2" Conduit     |
| 737BB    | 783310199748 | Standard Round 1-1/2" to 2" Conduit   |
| 7235BB   | 783310320135 | Slug-Buster® 1/2" to 1-1/4" Conduit   |
| 735BB    | 783310199731 | Standard Round 1/2" to 1-1/4" Conduit |

### MANUAL DRAW STUDS

| CAT. NO.   | UPC NO.      | DESCRIPTION                                                                                         |
|------------|--------------|-----------------------------------------------------------------------------------------------------|
| DSBB-7/16  | 783310090601 | 7/16" Manual Draw Stud for 1/2" Conduit Size Knockouts                                              |
| DSBB-3/4   | 783310090625 | 3/4" Manual Draw Stud for 3/4" to 2" Conduit Size Knockouts                                         |
| DSBB-1-1/8 | 783310090687 | 1-1/8" Manual Draw Stud for 2-1/2" to 4" Conduit Size Knockouts. Use with 3036AVBB Ball-Bearing Nut |

# KNOCKOUT SETS AND INDIVIDUAL PARTS



| HOLE SIZE    |             |          | SLUG-BUSTER® |           | STANDARD ROUND |           |          |                                  |                     |
|--------------|-------------|----------|--------------|-----------|----------------|-----------|----------|----------------------------------|---------------------|
| CONDUIT SIZE | ACTUAL SIZE |          | SET          | PUNCH     | SET            | PUNCH     | DIE      | MANUAL DRAW STUD                 | HYDRAULIC DRAW STUD |
| 1/2"         | 0.89"       | 22.5 mm  | K2BB-1/2     | K2P-1/2   | K3BB-1/2       | K3P-1/2   | KD-1/2   | DSBB-7/16                        | DSH-7/16, DSH-S7/16 |
| 3/4"         | 1.12"       | 28.3 mm  | K2BB-3/4     | K2P-3/4   | K3BB-3/4       | K3P-3/4   | KD-3/4   | DSBB-3/4                         | DSH-3/4, DSH-S3/4   |
| –            | –           | 30.5 mm  | K2BBM-0305   | K2PM-0305 | –              | –         | KDM-0305 |                                  |                     |
| 1"           | 1.36"       | 34.6 mm  | K2BB-1       | K2P-1     | K3BB-1         | K3P-1     | KD-1     |                                  |                     |
| 1-1/4"       | 1.70"       | 43.2 mm  | K2BB-1-1/4   | K2P-1-1/4 | K3BB-1-1/4     | K3P-1-1/4 | KD-1-1/4 |                                  |                     |
| 1-1/2"       | 1.95"       | 49.6 mm  | K2BB-1-1/2   | K2P-1-1/2 | K3BB-1-1/2     | K3P-1-1/2 | KD-1-1/2 |                                  |                     |
| 2"           | 2.42"       | 61.5 mm  | K2BB-2       | K2P-2     | K3BB-2         | K3P-2     | KD-2     | DSBB-1-1/8 and 3036AVBB          | DSH-1-1/8           |
| 2-1/2"       | 2.91"       | 74.0 mm  | –            | –         | K3BB-2-1/2     | K3P-2-1/2 | KD-2-1/2 |                                  |                     |
| 3"           | 3.54"       | 89.9 mm  | –            | –         | K3BB-3         | K3P-3     | KD-3     |                                  |                     |
| 3-1/2"       | 4.04"       | 102.7 mm | –            | –         | K3BB-3-1/2     | K3P-3-1/2 | KD-3-1/2 | DSBB-1-1/8, 3037AV, and 3036AVBB |                     |
| 4"           | 4.54"       | 115.4 mm | –            | –         | K3BB-4         | K3P-4     | KD-4     |                                  |                     |

## CATALOG NUMBER KEY

### Part Type

K2 = Slug-Buster® Punch

K3 = Standard Round Punch

KD = Knockout Die

DS = Draw Stud

### Tool Usage

BB = Manual Ball Bearing

H = Hydraulic

### Size Type

Default = Conduit (in)

M = Metric (mm)

