

Sprockets for **No. 60**, 3/4" Pitch ANSI Chain

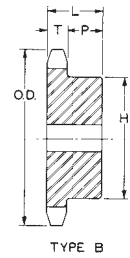
Table No. 1 **Steel Single Type "B" Minimum Bore Single Sprockets**

Part No.	DIAMETERS		No. Teeth	Type	BORE		DIMENSIONS				Wt. Lbs.
	Outside	Pitch			Stock	Max.*	T Nom.	L Max.	P	H	
60B8	2.26"	1.960"	8	B	5/8"	13/16"	.459"	1 1/4"	51/64"	1 15/32"†	.5
60B9	2.50	2.193	9	B	3/4	15/16	.459	1 1/4	51/64	1 11/16†	.6
60B10	2.76	2.427	10	B	3/4	1 3/16	.459	1 1/4	51/64	1 15/16†	.9
60B11	2.96	2.662	11	B	3/4	1 5/16	.459	1 1/4	51/64	2 5/32†	1.0
60B12	3.25	2.898	12	B	3/4	1 3/8	.459	1 1/4	51/64	2 25/64†	1.3
60B13	3.45	3.134	13	B	3/4	1 1/2	.459	1 1/4	51/64	2 41/64†	1.7
60B14	3.75	3.371	14	B	3/4	1 3/4	.459	1 3/16	47/64	2 9/16	2.0
60B15	3.98	3.607	15	B	3/4	1 7/8	.459	1 3/16	47/64	2 7/8	2.4
60B16	4.22	3.844	16	B	3/4	2	.459	1 3/16	47/64	3 1/16	2.8
60B17	4.46	4.082	17	B	3/4	2 1/4	.459	1 3/16	47/64	3 3/8	3.2
60B18	4.70	4.319	18	B	3/4	2 3/8	.459	1 3/16	47/64	3 1/2	3.9
60B19	4.95	4.557	19	B	3/4	2 3/8	.459	1 3/16	47/64	3 1/2	4.2
60B20	5.19	4.794	20	B	3/4	2 5/8	.459	1 3/16	47/64	3 7/8	4.6
60B21	5.43	5.032	21	B	3/4	2 5/8	.459	1 3/16	47/64	3 7/8	4.8
60B22	5.67	5.270	22	B	3/4	2 5/8	.459	1 3/16	47/64	3 7/8	5.1
60B23	5.91	5.508	23	B	3/4	2 5/8	.459	1 3/16	47/64	3 7/8	5.3
60B24	6.15	5.746	24	B	3/4	2 5/8	.459	1 3/16	47/64	4	5.6
60B25	6.39	5.984	25	B	3/4	2 3/4	.459	1 3/16	47/64	4	6.1
60B26	6.63	6.222	26	B	3/4	2 3/4	.459	1 3/16	47/64	4	6.4
60B27	6.87	6.460	27	B	3/4	2 3/4	.459	1 3/16	47/64	4	6.7
60B28	7.11	6.699	28	B	3/4	2 3/4	.459	1 3/16	47/64	4	7.0
60B29	7.35	6.937	29	B	3/4	2 3/4	.459	1 3/16	47/64	4	7.4
60B30	7.59	7.175	30	B	3/4	2 3/4	.459	1 3/16	47/64	4	7.7
60B31	7.83	7.413	31	B	3/4	2 3/4	.459	1 3/16	47/64	4	8.0
60B32	8.07	7.652	32	B	3/4	2 3/4	.459	1 3/16	47/64	4	8.4
60B33	8.30	7.890	33	B	3/4	2 3/4	.459	1 3/16	47/64	4	8.8
60B34	8.54	8.129	34	B	3/4	2 3/4	.459	1 3/16	47/64	4	9.2
60B35	8.78	8.367	35	B	3/4	2 3/4	.459	1 3/16	47/64	4	9.6
60B36	9.02	8.605	36	B	3/4	2 3/4	.459	1 3/16	47/64	4	10.0
60B37	9.26	8.844	37	B	3/4	2 3/4	.459	1 3/16	47/64	4	10.4
60B38	9.50	9.082	38	B	3/4	2 3/4	.459	1 3/16	47/64	4 1/4	11.2
60B39	9.74	9.321	39	B	3/4	2 3/4	.459	1 3/16	47/64	4 1/4	11.6
60B40	9.98	9.559	40	B	3/4	2 3/4	.459	1 3/16	47/64	4 1/4	12.1
60B41	10.22	9.798	41	B	3/4	2 3/4	.459	1 3/16	47/64	4 1/4	12.6
60B42	10.46	10.036	42	B	3/4	2 3/4	.459	1 3/16	47/64	4 1/4	13.1
60B43	10.70	10.275	43	B	3/4	2 3/4	.459	1 3/16	47/64	4 1/4	13.6
60B44	10.94	10.513	44	B	3/4	2 3/4	.459	1 3/16	47/64	4 1/4	14.1
60B45	11.18	10.752	45	B	3/4	2 3/4	.459	1 3/16	47/64	4 1/4	14.6
60B46	11.42	10.990	46	B	3/4	2 3/4	.459	13/16	47/64	4 1/4	15.2
60B47	11.65	11.229	47	B	3/4	2 3/4	.459	13/16	47/64	4 1/4	15.6
60B48	11.89	11.467	48	B	3/4	2 3/4	.459	1 3/16	47/64	4 1/4	16.2
60B49	12.13	11.706	49	B	3/4	2 3/4	.459	13/16	47/64	4 1/4	16.8
60B50	12.37	11.945	50	B	3/4	2 3/4	.459	1 3/16	47/64	4 1/4	17.3
60B51	12.61	12.183	51	B	3/4	2 3/4	.459	1 3/16	47/64	4 1/4	18.0
60B52	12.85	12.422	52	B	3/4	2 3/4	.459	1 3/16	47/64	4 1/4	18.6
60B53	13.09	12.660	53	B	3/4	2 3/4	.459	1 3/16	47/64	4 1/4	19.2
60B54	13.33	12.899	54	B	3/4	2 3/4	.459	1 3/16	47/64	4 1/4	19.8
60B56	13.81	13.376	56	B	3/4	3 1/8	.459	1 3/4	1 19/64	4 5/8	24.2
60B57	14.04	13.615	57	B	3/4	3 1/8	.459	1 3/4	1 19/64	4 5/8	24.95
60B58	14.28	13.853	58	B	3/4	3 1/8	.459	1 3/4	19/64	4 5/8	25.6
60B60	14.76	14.331	60	B	3/4	3 1/8	.459	1 3/4	19/64	4 5/8	26.9
60B64	15.72	15.285	64	B	3/4	3 1/8	.459	1 3/4	19/64	4 5/8	29.8
60B65	15.96	15.524	65	B	3/4	3 1/8	.459	1 3/4	19/64	4 5/8	30.5
60B68	16.67	16.240	68	B	3/4	3 1/8	.459	1 3/4	19/64	4 5/8	32.8
60B70	17.15	16.717	70	B	3/4	3 1/8	.459	1 3/4	19/64	4 5/8	34.4
60B72	17.63	17.194	72	B	3/4	3 1/8	.459	1 3/4	19/64	4 5/8	36.1
60B76	18.58	18.149	76	B	1	3 1/4	.459	1 13/16	1 23/64	4 3/4	40.0
60B80	19.54	19.103	80	B	1	3 1/4	.459	1 13/16	1 23/64	4 3/4	43.6
60B84	20.49	20.058	84	B	1	3 1/4	.459	1 13/16	1 23/64	4 3/4	47.4
60B90	21.93	21.490	90	B	1	4	.459	2 1/8	1 43/64	6	60.0
60B96	23.36	22.922	96	B	1	4	.459	2 1/8	1 43/64	6	66.5
60B112	27.18	26.742	112	B	1	4	.459	2 1/8	1 43/64	6	85.8

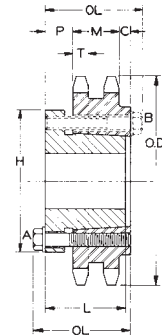
* Maximum bore shown is with standard keyway and setscrew over keyway. Slightly larger bores are possible with no keyway, shallow keyway or setscrew at angle to keyway.

† Hub is recessed for chain clearance.

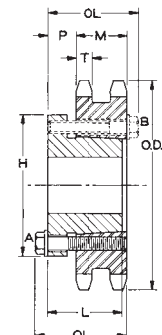
These type "B" Sprockets are furnished with no keyway and no setscrew. They are made with minimum bore which can be rebored to size, keywayed a setscrew for a reasonable extra charge.



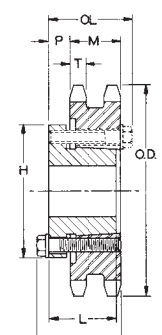
TYPE B



TYPE QD-4



TYPE QD-5



TYPE QD-6

Standard Keyseats

Table No. 3

Bore Range	Keyseat
1/2" — 9/16"	1/8" X 1/16"
5/8 — 7/8	3/16 X 3/32
15/16 — 1 1/4	1/4 X 1/8
1 5/16 — 1 3/8	5/16 X 5/32
1 7/16 — 1 3/4	3/8 X 3/16
1 13/16 — 2 1/4	1/2 X 1/4
2 5/16 — 2 3/4	5/8 X 5/16
2 13/16 — 3 1/4	3/4 X 3/8
3 3/8 — 3 3/4	7/8 X 7/16

1 3/8" Bore Bushings also available with 3/8" x 3/16" Keyseat.