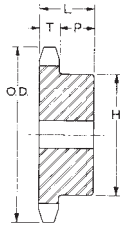


TABLE No. 1
STEEL TYPE "B" MINIMUM BORE SPROCKETS

PART No.	DIAMETERS		No. TEETH	TYPE	BORE		DIMENSIONS				Wt. Lbs.
	OUTSIDE	PITCH			STOCK	MAX. *	T NOM.	L	P	H	
40B8	1.50"	1.307"	8	B	1/2"	1/2"	.284"	7/8"	19/32"	31/32" +	.1
40B9	1.67	1.462	9	B	1/2	9/16	.284	7/8	19/32	1 1/16†	.2
40B10	1.84	1.618	10	B	1/2	3/4	.284	7/8	19/32	1 1/4†	.3
40B11	2.00	1.775	11	B	1/2	7/8	.284	7/8	19/32	1 3/8†	.3
40B12	2.17	1.932	12	B	1/2	1	.284	7/8	19/32	1 9/16†	.4
40B13	2.30	2.089	13	B	1/2	1 1/16	.284	7/8	19/32	1 9/16	.5
40B14	2.49	2.247	14	B	1/2	1 1/8	.284	7/8	19/32	1 11/16	.6
40B15	2.65	2.405	15	B	1/2	1 1/4	.284	7/8	19/32	1 13/16	.7
40B16	2.80	2.563	16	B	5/8	1 3/8	.284	7/8	19/32	2	.8
40B17	2.96	2.721	17	B	5/8	1 7/16	.284	1	23/32	2 1/8	.9
40B18	3.14	2.879	18	B	5/8	1 1/2	.284	1	23/32	2 5/16	1.1
40B19	3.30	3.038	19	B	5/8	1 3/4	.284	1	23/32	2 1/2	1.4
40B20	3.45	3.196	20	B	5/8	1 7/8	.284	1	23/32	2 5/8	1.6
40B21	3.62	3.355	21	B	5/8	1 7/8	.284	1	23/32	2 3/4	1.7
40B22	3.75	3.513	22	B	5/8	1 7/8	.284	1	23/32	2 7/8	1.9
40B23	3.94	3.672	23	B	5/8	2	.284	1	23/32	3	2.1
40B24	4.10	3.831	24	B	5/8	2 1/4	.284	1	23/32	3 1/4	2.4
40B25	4.26	3.989	25	B	5/8	2 1/4	.284	1	23/32	3 1/4	2.5
40B26	4.42	4.148	26	B	5/8	2 1/4	.284	1	23/32	3 1/4	2.5
40B27	4.58	4.307	27	B	5/8	2 1/4	.284	1	23/32	3 1/4	2.6
40B28	4.74	4.466	28	B	5/8	2 1/4	.284	1	23/32	3 1/4	2.7
40B29	4.90	4.625	29	B	5/8	2 1/4	.284	1	23/32	3 1/4	2.74
40B30	5.06	4.783	30	B	5/8	2 1/4	.284	1	23/32	3 1/4	2.9
40B31	5.22	4.942	31	B	5/8	2 1/4	.284	1	23/32	3 1/4	3.15
40B32	5.38	5.101	32	B	5/8	2 1/4	.284	1	23/32	3 1/4	3.1
40B33	5.54	5.260	33	B	5/8	2 1/4	.284	1	23/32	3 1/4	3.2
40B34	5.70	5.419	34	B	5/8	2 1/4	.284	1	23/32	3 1/4	3.3
40B35	5.86	5.578	35	B	5/8	2 1/4	.284	1	23/32	3 1/4	3.4
40B36	6.02	5.737	36	B	5/8	2 1/4	.284	1	23/32	3 1/4	3.5
40B37	6.18	5.896	37	B	5/8	2 1/4	.284	1	23/32	3 1/4	3.72
40B38	6.33	6.055	38	B	5/8	2 1/4	.284	1	23/32	3 1/4	3.8
40B39	6.49	6.214	39	B	5/8	2 3/8	.284	1	23/32	3 1/4	3.96
40B40	6.65	6.373	40	B	3/4	2 3/8	.284	1 1/8	27/32	3 1/2	4.3
40B41	6.81	6.532	41	B	3/4	2 3/8	.284	1 1/8	27/32	3 1/2	4.4
40B42	6.97	6.691	42	B	3/4	2 3/8	.284	1 1/8	27/32	3 1/2	4.5
40B43	7.13	6.85	43	B	3/4	2 3/8	.284	1 1/8	27/32	3 1/2	4.75
40B44	7.29	7.009	44	B	3/4	2 3/8	.284	1 1/8	27/32	3 1/2	4.64
40B45	7.45	7.168	45	B	3/4	2 3/8	.284	1 1/8	27/32	3 1/2	4.9
40B46	7.61	7.327	46	B	3/4	2 3/8	.284	1 1/8	27/32	3 1/2	5.11
40B47	7.77	7.486	47	B	3/4	2 3/8	.284	1 1/8	27/32	3 1/2	5.2
40B48	7.93	7.645	48	B	3/4	2 3/8	.284	1 1/8	27/32	3 1/2	5.4
40B49	8.09	7.804	49	B	3/4	2 3/8	.284	1 1/8	27/32	3 1/2	5.38
40B50	8.25	7.963	50	B	3/4	2 3/8	.284	1 1/8	27/32	3 1/2	5.7
40B51	8.41	8.122	51	B	3/4	2 3/8	.284	1 1/8	27/32	3 1/2	5.32
40B52	8.57	8.281	52	B	3/4	2 3/8	.284	1 1/8	27/32	3 1/2	5.87
40B53	8.73	8.440	53	B	3/4	2 3/8	.284	1 1/8	27/32	3 1/2	6.04
40B54	8.89	8.599	54	B	3/4	2 3/8	.284	1 1/8	27/32	3 1/2	6.4
40B55	9.04	8.758	55	B	3/4	2 3/8	.284	1 1/8	27/32	3 1/2	6.38
40B56	9.20	8.917	56	B	3/4	2 3/8	.284	1 1/8	27/32	3 1/2	6.56
40B57	9.36	9.076	57	B	3/4	2 3/8	.284	1 1/8	27/32	3 1/2	6.74
40B58	9.52	9.236	58	B	3/4	2 3/8	.284	1 1/8	27/32	3 1/2	7.18
40B59	9.68	9.395	59	B	3/4	2 3/8	.284	1 1/8	27/32	3 1/2	7.18
40B60	9.84	9.554	60	B	3/4	2 3/8	.284	1 1/8	27/32	3 1/2	7.5
40B70	11.43	11.145	70	B	3/4	2 3/4	.284	1 1/4	31/32	4	10.1
40B72	11.75	11.463	72	B	3/4	2 3/4	.284	1 1/4	31/32	4	10.5
40B80	13.03	12.736	80	B	3/4	2 3/4	.284	1 1/4	31/32	4	12.5
40B84	13.66	13.372	84	B	3/4	2 3/4	.284	1 1/4	31/32	4	13.7
40B86	15.57	15.281	86	B	1	2 3/4	.284	1 1/4	31/32	4	17.2
40B112	18.12	17.828	112	B	1	2 3/4	.284	1 1/4	31/32	4	22.5



Type B

Hardened Teeth

STANDARD KEYSEATS
TABLE No. 2

BORE RANGE	KEYSEAT
3/8" - 7/16"	None
1/2 - 9/16	1/8" X 1/16"
5/8 - 7/8	3/16 X 3/32
15/16 - 1 1/4	1/4 X 1/8
1 5/16 - 1 3/8	5/16 X 5/32
1 7/16 - 1 3/4	3/8 X 3/16

1 3/8" Bore Bushings also available with 3/8" x 3/16" Keyseat.