



### Standard Keyseats

Table No. 1

Bore Range	Keyseats
3/8" & 7/16"	None
1/2" & 9/16"	1/8" x 1/16"
5/8" to 7/8"	3/16 x 3/32
15/16" to 1 1/4"	1/4 x 1/8
1 5/16" & 1 3/8"	5/16 x 5/32
1 7/16" to 1 3/4"	3/8 x 3/16
1 13/16" to 2"	1/2 x 1/4

1 3/8" Bore Bushings also available with 3/8" x 3/16" Keyseat.

Table No. 1

### Specifications — Gearbelt® Pulleys with Q-D® Bushings

Part No.	Bushing	Bore Range	Type	Number of Grooves	Diameters				Dimensions			Wt. Less Bush.
					Pitch	Flange	O.D.	I.D.	E	L	M	
<b>For L050 Belts, 3/8" Pitch, 1/2" Wide F= 3/4"</b>												
18L050JA	JA	1/2" — 1 1/4"	E1F	18	2.149"	2 7/16"	2.119"	—	1/2"	1"	0"	.5
20L050JA	JA	1/2" — 1 1/4"	E1F	20	2.387	2 5/8"	2.357	—	1/2"	1	0	.7
22L050JA	JA	1/2" — 1 1/4"	E1F	22	2.626	2 7/8"	2.596	—	1/2"	1	0	.9
24L050SH	SH	1/2" — 1 5/8"	E1F	24	2.865	3 1/8"	2.835	—	21/32	1 5/16	0	1.0
26L050SH	SH	1/2" — 1 5/8"	B1F	26	3.104	3 3/8"	3.074	—	21/32	1 5/16	—	1.2
28L050SH	SH	1/2" — 1 5/8"	B1F	28	3.342	3 5/8"	3.312	—	21/32	1 5/16	—	1.3
30L050SDS	SDS	1/2" — 2"	B1F	30	3.581	3 13/16"	3.551	—	21/32	1 5/16	—	1.5
32L050SDS	SDS	1/2" — 2"	B1F	32	3.820	4 1/16"	3.790	—	21/32	1 5/16	—	1.9
36L050SDS	SDS	1/2" — 2"	B1F	36	4.297	4 17/32"	4.267	—	21/32	1 5/16	—	2.3
40L050SDS	SDS	1/2" — 2"	B1F	40	4.775	5"	4.745	—	21/32	1 5/16	—	2.6
44L050SDS	SDS	1/2" — 2"	B1F	44	5.252	5 31/64"	5.222	—	21/32	1 5/16	—	3.0
48L050SDS	SDS	1/2" — 2"	B1F	48	5.730	6"	5.700	—	21/32	1 5/16	—	3.4
60L050SD	SD	1/2" — 2"	C2	60	7.162	—	7.132	6 1/4"	29/32	1 13/16	1/4	5.1
72L050SD	SD	1/2" — 2"	C3	72	8.594	—	8.564	7 5/8"	29/32	1 13/16	1/4	6.5
84L050SD	SD	1/2" — 2"	C3	84	10.027	—	9.997	9 1/8"	29/32	1 13/16	1/4	7.8
96L050SD	SD	1/2" — 2"	C3	96	11.459	—	11.429	10 1/2"	29/32	1 13/16	1/4	9.3
120L050SD	SD	1/2" — 2"	C3	120	14.324	—	14.294	13 3/8"	29/32	1 13/16	1/4	13.8
<b>For L075 Belts, 3/8" Pitch, 3/4" Wide, F = 1</b>												
18L075JA	JA	1/2" — 1 1/4"	E1F	18	2.149"	2 7/16"	2.119"	—	1/2"	1"	3/8"	.6
20L075JA	JA	1/2" — 1 1/4"	E1F	20	2.387	2 5/8"	2.357	—	1/2"	1	3/8	.8
22L075JA	JA	1/2" — 1 1/4"	E1F	22	2.626	2 7/8"	2.596	1 7/8"	1/2"	1	3/8	1.0
24L075SH	SH	1/2" — 1 5/8"	E1F	24	2.865	3 5/16"	2.835	1 25/32	21/32	1 5/16	5/16	1.2
26L075SH	SH	1/2" — 1 5/8"	E1F	26	3.104	3 3/8"	3.074	1 25/32	21/32	1 5/16	5/16	1.4
28L075SH	SH	1/2" — 1 5/8"	E1F	28	3.342	3 5/8"	3.312	2 5/8"	21/32	1 5/16	5/16	1.6
30L075SDS	SDS	1/2" — 2"	E1F	30	3.581	3 13/16"	3.551	2 3/32	21/32	1 5/16	5/16	1.8
32L075SDS	SDS	1/2" — 2"	E1F	32	3.820	4 1/16"	3.790	3	21/32	1 5/16	5/16	2.3
36L075SDS	SDS	1/2" — 2"	B1F	36	4.297	4 17/32"	4.267	3 3/8"	13/32	1 5/16	—	2.8
40L075SDS	SDS	1/2" — 2"	B1F	40	4.775	5"	4.745	3 3/4"	13/32	1 5/16	—	3.2
44L075SDS	SDS	1/2" — 2"	B1F	44	5.252	5 31/64"	5.222	4 1/4"	13/32	1 5/16	—	3.7
48L075SDS	SDS	1/2" — 2"	B1F	48	5.730	6"	5.700	4 3/4"	13/32	1 5/16	—	4.3
60L075SD	SD	1/2" — 2"	C2	60	7.162	—	7.132	6 1/4"	25/32	1 13/16	1/8	5.7
72L075SD	SD	1/2" — 2"	C3	72	8.594	—	8.564	7 5/8"	25/32	1 13/16	1/8	7.3
84L075SD	SD	1/2" — 2"	C3	84	10.027	—	9.997	9 1/8"	25/32	1 13/16	1/8	8.5
96L075SD	SD	1/2" — 2"	C3	96	11.459	—	11.429	10 1/2"	25/32	1 13/16	1/8	10.3
120L075SD	SD	1/2" — 2"	C3	120	14.324	—	14.294	13 3/8"	25/32	1 13/16	1/8	15.0
<b>For L100 Belts, 3/8" Pitch, 1" Wide, F= 1 1/4"</b>												
18L100JA	JA	1/2" — 1 1/4"	E1F	18	2.149"	2 7/16"	2.119"	—	1/2"	1"	5/8"	.7
20L100JA	JA	1/2" — 1 1/4"	E1F	20	2.387	2 5/8"	2.357	—	1/2"	1	5/8	1.0
22L100JA	JA	1/2" — 1 1/4"	E1F	22	2.626	2 7/8"	2.596	1 7/8"	1/2"	1	5/8	1.3
24L100SH	SH	1/2" — 1 5/8"	E1F	24	2.865	3 5/16"	2.835	1 25/32	21/32	1 5/16	1/2	1.4
26L100SH	SH	1/2" — 1 5/8"	E1F	26	3.104	3 3/8"	3.074	1 25/32	21/32	1 5/16	1/2	1.7
28L100SH	SH	1/2" — 1 5/8"	E1F	28	3.342	3 5/8"	3.312	2 5/8"	21/32	1 5/16	1/2	1.9
30L100SDS	SDS	1/2" — 2"	E1F	30	3.581	3 13/16"	3.551	2 3/32	21/32	1 5/16	1/2	2.2
32L100SDS	SDS	1/2" — 2"	E1F	32	3.820	4 1/16"	3.790	3	21/32	1 5/16	1/2	2.7
36L100SDS	SDS	1/2" — 2"	B1F	36	4.297	4 17/32"	4.267	3 3/8"	5/32	1 5/16	—	3.3
40L100SDS	SDS	1/2" — 2"	B1F	40	4.775	5"	4.745	3 3/4"	5/32	1 5/16	—	3.8
44L100SDS	SDS	1/2" — 2"	B1F	44	5.252	5 31/64"	5.222	4 1/4"	5/32	1 5/16	—	4.5
48L100SDS	SDS	1/2" — 2"	B1F	48	5.730	6"	5.700	4 3/4"	5/32	1 5/16	—	5.3
60L100SD	SD	1/2" — 2"	B2	60	7.162	—	7.132	6 1/4"	21/32	1 13/16	—	6.2
72L100SD	SD	1/2" — 2"	B3	72	8.594	—	8.564	7 5/8"	21/32	1 13/16	—	8.0
84L100SD	SD	1/2" — 2"	B3	84	10.027	—	9.997	9 1/8"	21/32	1 13/16	—	9.2
96L100SD	SD	1/2" — 2"	B3	96	11.459	—	11.429	10 1/2"	21/32	1 13/16	—	11.2
120L100SD	SD	1/2" — 2"	B3	120	14.324	—	14.294	13 3/8"	21/32	1 13/16	—	16.2

Note — Numerals in Type Designations mean: 1 = Solid, 2 = Web, and 3 = Arm Construction; F = Flanged Pulley.