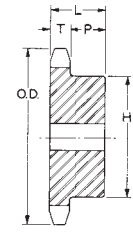
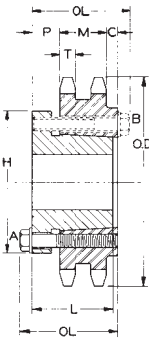


SPROCKETS FOR No. 60 $\frac{3}{4}$ " PITCH ANSI CHAIN
TABLE No. 1 STEEL SINGLE TYPE "B" MINIMUM BORE SINGLE SPROCKETS

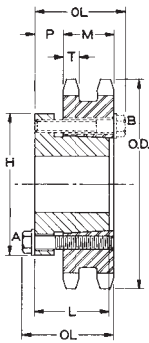
PART No.	DIAMETERS		No. TEETH	TYPE	BORE		DIMENSIONS				Wt. Lbs.
	OUTSIDE	PITCH			STOCK	MAX.*	T NOM.	L MAX.	P	H	
60B8	2.26"	1.960"	8	B	$\frac{5}{16}$ "	$\frac{13}{16}$ "	.459"	1 $\frac{1}{4}$ "	$\frac{51}{64}$ "	1 $\frac{15}{32}$ "†	.5
60B9	2.50	2.193	9	B	$\frac{3}{4}$	$\frac{7}{8}$.459	1 $\frac{1}{4}$	$\frac{51}{64}$	1 $\frac{9}{16}$ "†	.6
60B10	2.76	2.427	10	B	$\frac{3}{4}$	1 $\frac{1}{8}$.459	1 $\frac{1}{4}$	$\frac{51}{64}$	1 $\frac{15}{16}$ "†	.9
60B11	2.96	2.662	11	B	$\frac{3}{4}$	1 $\frac{5}{16}$.459	1 $\frac{1}{4}$	$\frac{51}{64}$	2 $\frac{1}{16}$ "†	1.0
60B12	3.25	2.898	12	B	$\frac{3}{4}$	1 $\frac{3}{8}$.459	1 $\frac{1}{4}$	$\frac{51}{64}$	2 $\frac{3}{8}$ "†	1.3
60B13	3.45	3.134	13	B	$\frac{3}{4}$	1 $\frac{1}{2}$.459	1 $\frac{1}{4}$	$\frac{51}{64}$	2 $\frac{11}{32}$ "†	1.7
60B14	3.75	3.371	14	B	$\frac{3}{4}$	1 $\frac{3}{4}$.459	1 $\frac{1}{4}$	$\frac{51}{64}$	2 $\frac{9}{16}$	2.0
60B15	3.98	3.607	15	B	$\frac{3}{4}$	1 $\frac{7}{8}$.459	1 $\frac{1}{4}$	$\frac{51}{64}$	2 $\frac{7}{8}$	2.4
60B16	4.22	3.844	16	B	$\frac{3}{4}$	2	.459	1 $\frac{1}{4}$	$\frac{51}{64}$	3 $\frac{1}{16}$	2.8
60B17	4.46	4.082	17	B	$\frac{3}{4}$	2 $\frac{1}{4}$.459	1 $\frac{1}{4}$	$\frac{51}{64}$	3 $\frac{1}{4}$	3.2
60B18	4.70	4.319	18	B	$\frac{3}{4}$	2 $\frac{3}{8}$.459	1 $\frac{1}{4}$	$\frac{51}{64}$	3 $\frac{1}{2}$	3.9
60B19	4.95	4.557	19	B	$\frac{3}{4}$	2 $\frac{3}{8}$.459	1 $\frac{1}{4}$	$\frac{51}{64}$	3 $\frac{1}{2}$	4.2
60B20	5.19	4.794	20	B	$\frac{3}{4}$	2 $\frac{5}{8}$.459	1 $\frac{1}{4}$	$\frac{51}{64}$	3 $\frac{7}{8}$	4.6
60B21	5.43	5.032	21	B	$\frac{3}{4}$	2 $\frac{3}{4}$.459	1 $\frac{1}{4}$	$\frac{51}{64}$	4	4.8
60B22	5.67	5.270	22	B	$\frac{3}{4}$	2 $\frac{3}{4}$.459	1 $\frac{1}{4}$	$\frac{51}{64}$	4	5.1
60B23	5.91	5.508	23	B	$\frac{3}{4}$	2 $\frac{3}{4}$.459	1 $\frac{1}{4}$	$\frac{51}{64}$	4	5.3
60B24	6.15	5.746	24	B	$\frac{3}{4}$	2 $\frac{3}{4}$.459	1 $\frac{1}{4}$	$\frac{51}{64}$	4	5.6
60B25	6.39	5.984	25	B	$\frac{3}{4}$	2 $\frac{3}{4}$.459	1 $\frac{1}{4}$	$\frac{51}{64}$	4	6.1
60B26	6.63	6.222	26	B	$\frac{3}{4}$	2 $\frac{3}{4}$.459	1 $\frac{1}{4}$	$\frac{51}{64}$	4	6.4
60B27	6.87	6.460	27	B	$\frac{3}{4}$	2 $\frac{3}{4}$.459	1 $\frac{1}{4}$	$\frac{51}{64}$	4	6.7
60B28	7.11	6.699	28	B	$\frac{3}{4}$	2 $\frac{3}{4}$.459	1 $\frac{1}{4}$	$\frac{51}{64}$	4	7.0
60B29	7.35	6.937	29	B	$\frac{3}{4}$	2 $\frac{3}{4}$.459	1 $\frac{1}{4}$	$\frac{51}{64}$	4	7.4
60B30	7.59	7.175	30	B	$\frac{3}{4}$	2 $\frac{3}{4}$.459	1 $\frac{1}{4}$	$\frac{51}{64}$	4	7.7
60B31	7.83	7.413	31	B	$\frac{3}{4}$	2 $\frac{3}{4}$.459	1 $\frac{1}{4}$	$\frac{51}{64}$	4	8.0
60B32	8.07	7.652	32	B	$\frac{3}{4}$	2 $\frac{3}{4}$.459	1 $\frac{1}{4}$	$\frac{51}{64}$	4	8.4
60B33	8.30	7.890	33	B	1	2 $\frac{3}{4}$.459	1 $\frac{1}{4}$	$\frac{51}{64}$	4	8.8
60B34	8.54	8.129	34	B	1	2 $\frac{3}{4}$.459	1 $\frac{1}{4}$	$\frac{51}{64}$	4	9.2
60B35	8.78	8.367	35	B	1	2 $\frac{3}{4}$.459	1 $\frac{1}{4}$	$\frac{51}{64}$	4	9.6
60B36	9.02	8.605	36	B	1	2 $\frac{3}{4}$.459	1 $\frac{1}{4}$	$\frac{51}{64}$	4	10.0
60B37	9.26	8.844	37	B	1	2 $\frac{3}{4}$.459	1 $\frac{1}{4}$	$\frac{51}{64}$	4	10.4
60B38	9.50	9.082	38	B	1	2 $\frac{3}{4}$.459	1 $\frac{1}{4}$	$\frac{51}{64}$	4 $\frac{1}{4}$	11.2
60B39	9.74	9.321	39	B	1	2 $\frac{3}{4}$.459	1 $\frac{1}{4}$	$\frac{51}{64}$	4 $\frac{1}{4}$	11.6
60B40	9.98	9.559	40	B	1	2 $\frac{3}{4}$.459	1 $\frac{1}{4}$	$\frac{51}{64}$	4 $\frac{1}{4}$	12.1
60B41	10.22	9.798	41	B	1	2 $\frac{3}{4}$.459	1 $\frac{1}{4}$	$\frac{51}{64}$	4 $\frac{1}{4}$	12.6
60B42	10.46	10.036	42	B	1	2 $\frac{3}{4}$.459	1 $\frac{1}{4}$	$\frac{51}{64}$	4 $\frac{1}{4}$	13.1
60B43	10.70	10.275	43	B	1	2 $\frac{3}{4}$.459	1 $\frac{1}{4}$	$\frac{51}{64}$	4 $\frac{1}{4}$	13.6
60B44	10.94	10.513	44	B	$\frac{15}{16}$	2 $\frac{3}{4}$.459	1 $\frac{1}{4}$	$\frac{51}{64}$	4 $\frac{1}{4}$	14.1
60B45	11.18	10.752	45	B	$\frac{15}{16}$	2 $\frac{3}{4}$.459	1 $\frac{1}{4}$	$\frac{51}{64}$	4 $\frac{1}{4}$	14.6
60B46	11.42	10.990	46	B	$\frac{15}{16}$	2 $\frac{3}{4}$.459	1 $\frac{1}{4}$	$\frac{51}{64}$	4 $\frac{1}{4}$	15.2
60B47	11.65	11.229	47	B	$\frac{15}{16}$	2 $\frac{3}{4}$.459	1 $\frac{1}{4}$	$\frac{51}{64}$	4 $\frac{1}{4}$	15.6
60B48	11.89	11.467	48	B	$\frac{15}{16}$	2 $\frac{3}{4}$.459	1 $\frac{1}{4}$	$\frac{51}{64}$	4 $\frac{1}{4}$	16.2
60B49	12.13	11.706	49	B	$\frac{15}{16}$	2 $\frac{3}{4}$.459	1 $\frac{1}{4}$	$\frac{51}{64}$	4 $\frac{1}{4}$	16.8
60B50	12.37	11.945	50	B	$\frac{15}{16}$	2 $\frac{3}{4}$.459	1 $\frac{1}{4}$	$\frac{51}{64}$	4 $\frac{1}{4}$	17.3
60B51	12.61	12.183	51	B	$\frac{15}{16}$	2 $\frac{3}{4}$.459	1 $\frac{1}{4}$	$\frac{51}{64}$	4 $\frac{1}{4}$	18.0
60B52	12.85	12.422	52	B	$\frac{15}{16}$	2 $\frac{3}{4}$.459	1 $\frac{1}{4}$	$\frac{51}{64}$	4 $\frac{1}{4}$	18.6
60B53	13.09	12.660	53	B	$\frac{15}{16}$	2 $\frac{3}{4}$.459	1 $\frac{1}{4}$	$\frac{51}{64}$	4 $\frac{1}{4}$	19.2
60B54	13.33	12.899	54	B	$\frac{15}{16}$	2 $\frac{3}{4}$.459	1 $\frac{3}{4}$	1 $\frac{19}{64}$	4 $\frac{1}{4}$	19.8
60B56	13.81	13.376	56	B	1 $\frac{1}{4}$	2 $\frac{3}{4}$.459	1 $\frac{3}{4}$	1 $\frac{19}{64}$	4 $\frac{1}{4}$	24.2
60B57	14.04	13.615	57	B	1 $\frac{1}{4}$	2 $\frac{3}{4}$.459	1 $\frac{3}{4}$	1 $\frac{19}{64}$	4 $\frac{1}{4}$	24.95
60B58	14.28	13.853	58	B	1 $\frac{1}{4}$	2 $\frac{3}{4}$.459	1 $\frac{3}{4}$	1 $\frac{19}{64}$	4 $\frac{1}{4}$	25.6
60B60	14.76	14.331	60	B	1 $\frac{1}{4}$	2 $\frac{3}{4}$.459	1 $\frac{3}{4}$	1 $\frac{19}{64}$	4 $\frac{1}{4}$	26.9
60B64	15.72	15.285	64	B	1 $\frac{1}{4}$	2 $\frac{3}{4}$.459	1 $\frac{3}{4}$	1 $\frac{19}{64}$	4 $\frac{1}{4}$	29.8
60B65	15.96	15.524	65	B	1 $\frac{1}{4}$	2 $\frac{3}{4}$.459	1 $\frac{3}{4}$	1 $\frac{19}{64}$	4 $\frac{1}{4}$	30.5
60B68	16.67	16.240	68	B	1 $\frac{1}{4}$	2 $\frac{3}{4}$.459	1 $\frac{3}{4}$	1 $\frac{19}{64}$	4 $\frac{1}{4}$	32.8
60B70	17.15	16.717	70	B	1 $\frac{1}{4}$	2 $\frac{3}{4}$.459	1 $\frac{3}{4}$	1 $\frac{19}{64}$	4 $\frac{1}{4}$	34.4
60B72	17.63	17.194	72	B	1 $\frac{1}{4}$	2 $\frac{3}{4}$.459	2	1 $\frac{35}{64}$	4 $\frac{1}{4}$	36.1
60B76	18.58	18.149	76	B	1 $\frac{1}{4}$	2 $\frac{3}{4}$.459	2	1 $\frac{35}{64}$	4 $\frac{1}{4}$	40.0
60B80	19.54	19.103	80	B	1 $\frac{1}{4}$	2 $\frac{3}{4}$.459	2	1 $\frac{35}{64}$	4 $\frac{1}{4}$	43.6
60B84	20.49	20.058	84	B	1 $\frac{1}{4}$	3 $\frac{1}{4}$.459	2	1 $\frac{35}{64}$	4 $\frac{3}{4}$	47.4
60B90	21.93	21.490	90	B	1 $\frac{1}{4}$	3 $\frac{1}{16}$.459	2 $\frac{1}{4}$	1 $\frac{51}{64}$	5	60.0
60B96	23.36	22.922	96	B	1 $\frac{1}{4}$	3 $\frac{1}{4}$.459	2 $\frac{1}{4}$	1 $\frac{51}{64}$	5 $\frac{1}{2}$	66.5
60B112	27.18	26.742	112	B	1 $\frac{1}{4}$	3 $\frac{1}{4}$.459	2 $\frac{1}{4}$	1 $\frac{51}{64}$	5 $\frac{1}{2}$	85.8

Hardened Teeth
G


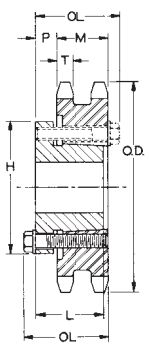
Type B



Type QD-4



Type QD-5



Type QD-6

STANDARD KEYSEATS
TABLE No. 3

BORE RANGE	KEYSEAT
$\frac{1}{2}$ " - $\frac{9}{16}$ "	$\frac{1}{8}$ " X $\frac{1}{16}$ "
$\frac{5}{8}$ - $\frac{7}{8}$	$\frac{3}{16}$ X $\frac{3}{32}$
$\frac{15}{16}$ - 1 $\frac{1}{4}$	$\frac{1}{4}$ X $\frac{1}{8}$
1 $\frac{5}{16}$ - 1 $\frac{3}{8}$	$\frac{5}{16}$ X $\frac{3}{32}$
1 $\frac{7}{16}$ - 1 $\frac{1}{4}$	$\frac{3}{8}$ X $\frac{3}{16}$
1 $\frac{13}{16}$ - 2 $\frac{1}{4}$	$\frac{1}{2}$ X $\frac{1}{4}$
2 $\frac{5}{16}$ - 2 $\frac{3}{4}$	$\frac{5}{8}$ X $\frac{5}{16}$
2 $\frac{13}{16}$ - 3 $\frac{1}{4}$	$\frac{3}{4}$ X $\frac{3}{8}$
3 $\frac{3}{8}$ - 3 $\frac{1}{4}$	$\frac{7}{8}$ X $\frac{1}{16}$

 1 $\frac{3}{8}$ " Bore Bushings also available with $\frac{3}{8}$ " x $\frac{3}{16}$ " Keyseat.